

# 24-C Colorado ZR2 Bison

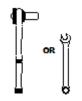
Nylon Mud Flap Set, 5/8" Offset, Front **Mounting Diagram & Instructions** Kit# GCN216F

#### **IMPORTANT:**

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



## **TOOLS REQUIRED-**



1/2" Open Wrench or Socket Wrench



1/4" Open Wrench or Socket Wrench



7/16" Open Wrench or Socket Wrench



T15 Torx Bit



Electric or Rechargeable Drill

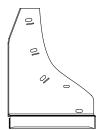
**FLAPS** 

(1)Upper Mount Front. DS Part #771214

(1) Nylon Cap

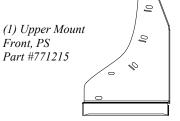
Part #080642

Driver Side



(Assembled on Upper Mount)

(1) Nylon Cap Passenger Side Part #080643 (Assembled on Upper Mount)









(1) Bracket Passenger Side Part #771219



a) (8) Capscrew  $\frac{1}{4}$ "-20 x 1" SS, ox. Part #014073



b) (2) Screw, Sheet Metal, Blk Ox. 1/4"Hex Washer Head, #8-18x1.25" Part # 016061



c) (2) Spacer Washer, HDPE 5/16" x 1" x 1/4" Part #018036



d) (2) Washer, Flat 0.281" x 1", SS, oxid Part #018069



e) (2) Washer, Flat 0.203" x 1", SS, oxid. Part #018070



f) (2) Serrated Flange Nut 1/4-20, Stainless Part #025034



g) (6) Washer, Nylon 0.265" x 0.625" Part #054071



h) (6) Universal U-clamp 1.5" x 3" Anodized Part #767416



i) (3) Mud Flap Clip Driver Side Part # 769312



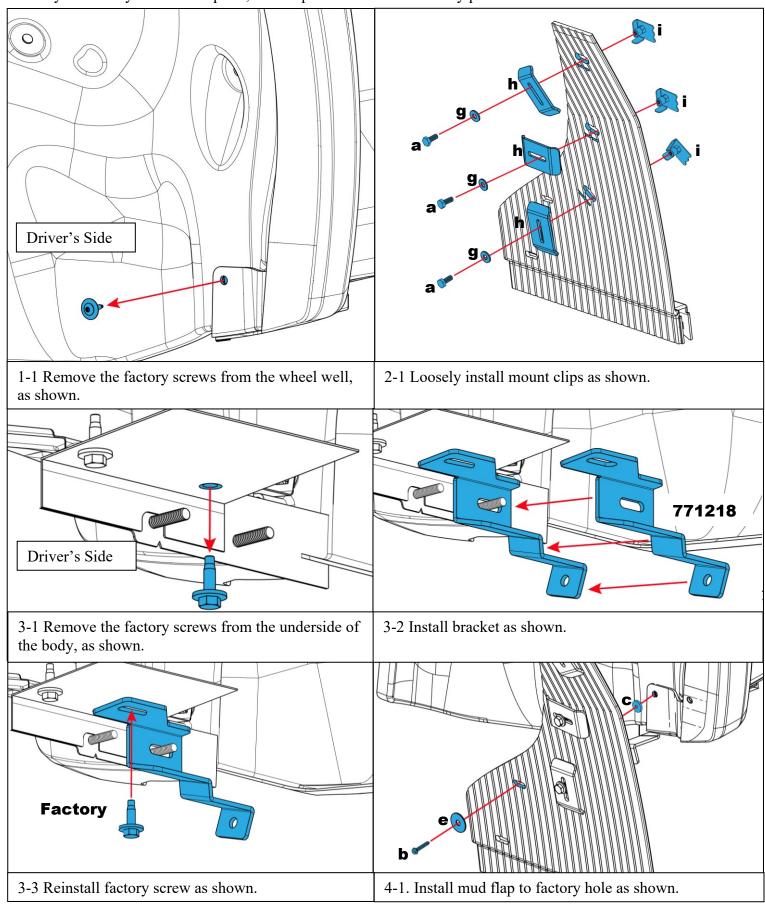
j) (3) Mud Flap Clip Passenger Side Part #769313

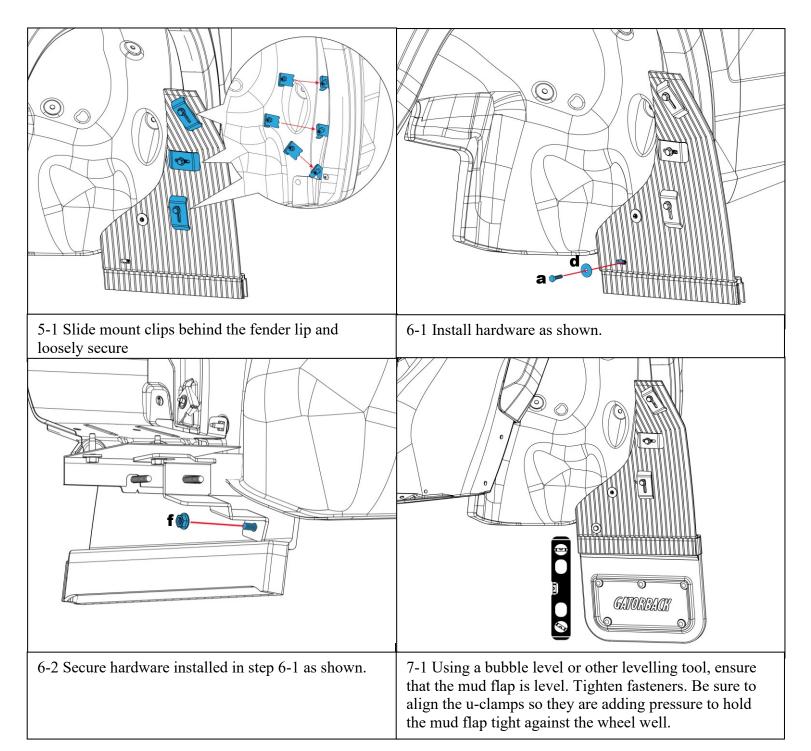




## **MUD FLAPS:**

Before you install your Mud Flap Set, see the parts list for all necessary parts. Start on the driver's side.





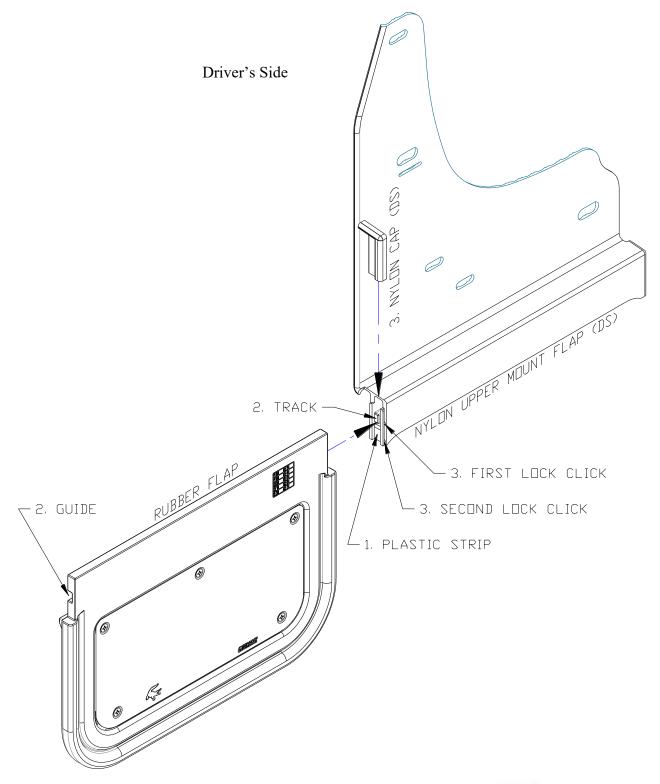
Repeat procedure for passenger side.

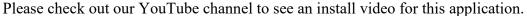
### **ASSEMBLY OF NYLON MUD FLAPS:**

- 1. Remove locking caps from nylon upper mounts and set aside for reinstallation.
- 2. Remove and discard the plastic strip inside the track at the bottom of the nylon upper mount.
- 3. Slide rubber guide into track of nylon upper mount.
- 4. Reinstall locking cap(s) on bottom of nylon upper mount.

**Note: To fully lock this cap into place, you should hear two clicks.** When the cap is fully locked, it will be even with the offset part of the upper mount.

5. Repeat Procedure for second mud flap.









# 24-C Colorado ZR2 Bison

Nylon Mud Flap Set, 5/8" Offset, Rear **Mounting Diagram & Instructions** Kit# GCN216R

#### **IMPORTANT:**

Manufacturer is not responsible for negligent use of vehicle with mud flaps installed, including over-tightening of screws and bolts causing damage to vehicle or mud flaps.



## **TOOLS REQUIRED-**



1/4" Open Wrench or Socket Wrench



7/16" Open Wrench or Socket Wrench

(1) Nylon Cap

Part #080642

(Assembled on Upper Mount)

Part # 016055

Part #018080

Driver Side



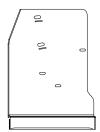
T15 Torx Bit



Electric or Rechargeable Drill

## **FLAPS**

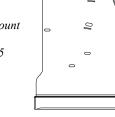
(1)Upper Mount Rear. DS Part #771214



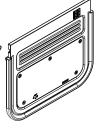
(1) Upper Mount Rear. PS Part #771215

b) (2) Screw, Sheet Metal, Blk Ox.

1/4"Hex Washer Head, #8-18x1"



(2) Rubber Flap Universal 12" x 10-3/4"



(1) Nylon Cap Passenger Side Part #080643

Part # 016061

1/4" x 1/2" x 1/2"

Part #054063

f)(2) Spacer, Nylon



c) (4) Screw, Sheet Metal, Blk Ox.

1/4"Hex Washer Head, #8-18x1.25"

#### **PARTS BAG #771221**

a) (4) Capscrew 1/4"-20 x 1" SS, oxidized Part #014073



d) (8) Washer, Flat 0.203" x 1", SS, ox.. Part #018070



g) (4) Washer, Nylon 0.265" x 0.625" Part #054071



i) (2) Mud Flap Clip Driver Side Part # 769308



k) (2) Mud Flap Clip Passenger Side Part #769309



h) (2) Washer, Nylon 0.203" x 0.885" Part #054080



i) (6) Universal U-clamp 1.5" x 3" Anodized Part #767416

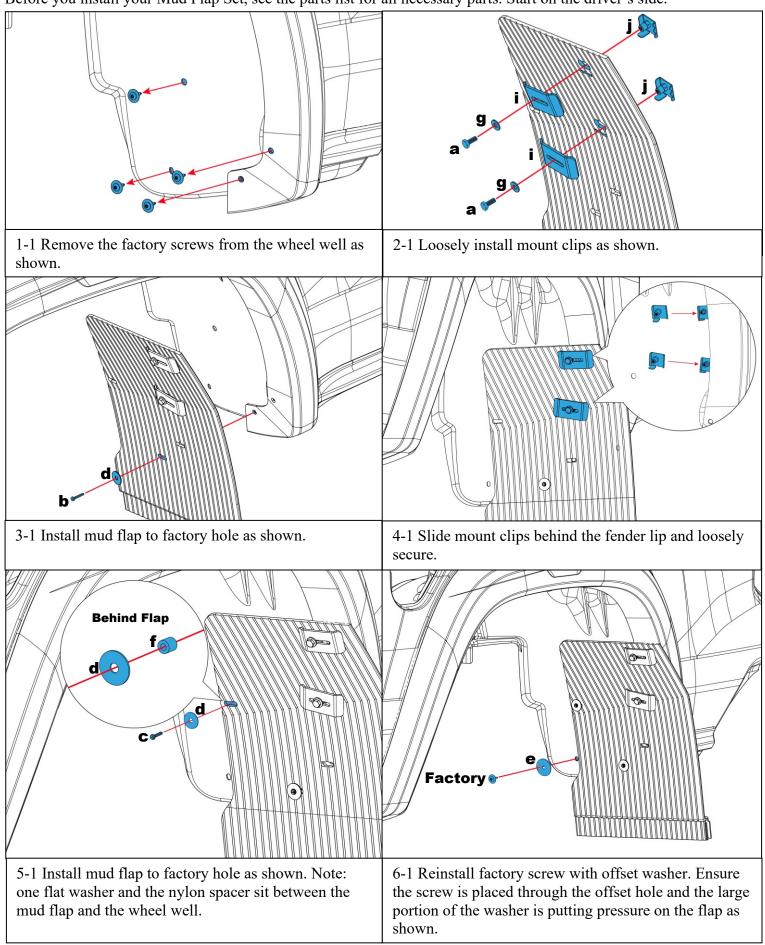




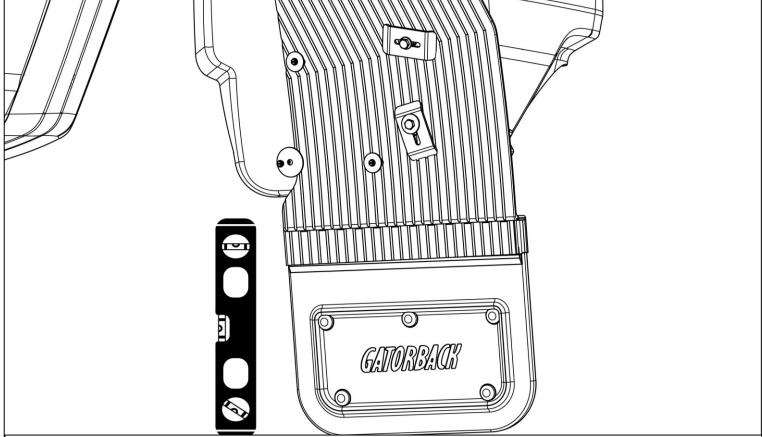


### **MUD FLAPS:**

Before you install your Mud Flap Set, see the parts list for all necessary parts. Start on the driver's side.







8-1 Using a bubble level or other levelling tool, ensure that the mud flap is level. Tighten fasteners. Be sure to align the u-clamps so they are adding pressure to hold the mud flap tight against the wheel well.

Repeat procedure for passenger side.

#### **ASSEMBLY OF NYLON MUD FLAPS:**

- 1. Remove locking caps from nylon upper mounts and set aside for reinstallation.
- 2. Remove and discard the plastic strip inside the track at the bottom of the nylon upper mount.
- 3. Slide rubber guide into track of nylon upper mount.
- 4. Reinstall locking cap(s) on bottom of nylon upper mount. **Note: To fully lock this cap into place, you should hear two clicks.** When the cap is fully locked, it will be even with the offset part of the upper mount.
- 5. Repeat Procedure for second mud flap.

